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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/529,008	01/03/2006	Sanjay Suri	05-40052-US 8800		
T code NATTelda	7590 12/19/2007		EXAM	INER	
Louis M Heidelberger Reed Smith			DESAI, RITA J		
2500 One Libe 1650 Market S			ART UNIT	PAPER NUMBER	
Philadelphia, P		•	1625		
				<u> </u>	
			MAIL DATE	DELIVERY MODE	
			12/19/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)	
	10/529,008	SURI ET AL.	
Office Action Summary	Examiner	Art Unit	
	Rita J. Desai	1625	/
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	correspondence address	
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period w  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tir vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this communication (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on 25 Se	eptember 2007.		
2a) ☐ This action is <b>FINAL</b> . 2b) ☑ This	action is non-final.		
3) Since this application is in condition for allowar	,		is
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 4	53 O.G. 213.	
Disposition of Claims			
4)⊠ Claim(s) <u>1-15</u> is/are pending in the application.			
4a) Of the above claim(s) is/are withdraw	vn from consideration.		
5) Claim(s) is/are allowed.			
6)⊠ Claim(s) <u>1-15</u> is/are rejected.			
7) Claim(s) is/are objected to.			
8) Claim(s) are subject to restriction and/or	election requirement.		
Application Papers	•		
9) The specification is objected to by the Examine	r.		
10) ☐ The drawing(s) filed on is/are: a) ☐ acce		Examiner.	
Applicant may not request that any objection to the	drawing(s) be held in abeyance. Se	e 37 CFR 1.85(a).	
Replacement drawing sheet(s) including the correcti	on is required if the drawing(s) is ob	jected to. See 37 CFR 1.121	(d).
11) ☐ The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.	
Priority under 35 U.S.C. § 119			
12) ☐ Acknowledgment is made of a claim for foreign a) ☐ All b) ☐ Some * c) ☐ None of:	priority under 35 U.S.C. § 119(a	)-(d) or (f).	
1. Certified copies of the priority documents	s have been received.		
2. Certified copies of the priority documents		on No	
3. Copies of the certified copies of the prior	ity documents have been receive	ed in this National Stage	
application from the International Bureau	(PCT Rule 17.2(a)).		
* See the attached detailed Office action for a list of	of the certified copies not receive	ed.	
Attachment(a)			
Attachment(s)  1) X Notice of References Cited (PTO-892)	4) Interview Summary	(PTO-413)	
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail D	ate	
Information Disclosure Statement(s) (PTO/SB/08)     Paper No(s)/Mail Date	5)  Notice of Informal F	atent Application	

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## **DETAILED ACTION**

Claims 1-15 are pending.

The objection to claim 15 has been withdrawn as applicant have put in the dependency from claim 1.

The rejection of claims 1-15 under 35 USC 103 over following references independently.

- 1)WO -A -9510514, 1995, Bhisop Robert et al
- 2) Chemical and Pharmaceutical Bulletin, JP (11-1999), 42(11) 2285-2290. Iwasaki et al
- 3)Tetrahedron 1998... Sejas et al
- 4)WO -A- 9631478,1996, Afonso et al.
- 5)EP 0,208,855 cited in application page 3.
- 6)EPO,152,897 cited in application page 3.
- 7)US, 4,659,716 cited in application page 3.
- 8)Hu 194,864 cited in application page 2.

In dependently and also All in view of Peon Jorge et al 2001

Applicants arguments are not convincing. Applicant argue

In order to establish *aprimafacie* case of unpatentability in chemical cases, a showing that the "prior art would have suggested making the specific modifications necessary to achieve claimed invention" is also required. *In re Deuel*, 51 F.3d 1552, 1558 (Fed. Cir. 1995). While the *KSR* Court rejected a rigid application of the teaching, suggestion, or motivation ("TSM") test in an obviousness analysis, the Court acknowledged the importance of identifying "a reason that would have prompted a person of ordinary skill in the relevant field to combine the element, in the way the claimed new invention does" in an obviousness determination. *KSR*, 127 S. Ct. at 1731. Further, the Court indicated that there is "no necessary inconsistency between the idea underlying the TSM test and the *Graham* analysis." *Id.* As long as the test is not applied as a "rigid and mandatory" formula, that test can provide "helpful insight" to an obviousness inquiry. *Id.* Thus, in chemical cases, it remains necessary to identify some reason that would have led a chemist to modify a known compound in a particular manner to establish *primafacie* obviousness of a new claimed compound.

Applicants further argue that the examiner has not made a prima facie case, this is incorrect.

The need to make a better process is there as the compounds are of commercial value.

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Making it faster would make the process more efficient and hence cheaper in the long run.

Using neat alcohol instead of aqueous make the fuel cell more efficient and faster according to Peon Jorge et al.

Us 4659716 in column 4 , lines 38-39 teaches using a neat t-butyl alcohol, in the process of preparing Loratadine.

Applicants process is to prepare DCl but from loratadiene.

4,659,716

ying a noble or platinum nethyl pyriX III

X to

The compound of formula IX may also be reacted with Na in liquid NH<sub>3</sub> and a 4-halo-N-alkyl-piperidine to produce the compound of formula X.

such KOH,

In an alternative method 2-cyano-3-methylpyridine can be reacted in a Ritter reaction with a tertiary butyl compound in an acid such as concentrated sulfuric acid or concentrated sulfuric acid in glacial acetic acid to form a compound of formula XI

yelized, e.g., iloride, to a

30 Suitable tertiary butyl compounds include, but are not limited to, t-butyl alcohol, t-butyl chloride, t-butyl bromide, t-butyl iodide, isobutylene or any other compound which under hydrolytic conditions forms t-butyl carboxamides with cyano compounds. The temperature
 35 of the reaction will vary depending on the reactants, but generally the reaction is conducted in the range of from about 50° C. to about 100° C. with t-butyl alcohol. The reaction may be performed with inert solvents but is usually run neat.

X Y

The product of the Ritter reaction (formula XI) can be reacted with an appropriate 3 and/or 4-halo or trifluoromethyl-substituted benzyl halide, in the presence of a base to form the compound of formula XII

mard reagent to produce

$$XI + XI + X \rightarrow X$$

$$XI + XI \rightarrow X$$

$$XI + XI \rightarrow X$$

$$XI \rightarrow X$$

$$XII \rightarrow X$$

$$XI \rightarrow X$$

$$XII \rightarrow X$$

$$XI \rightarrow X$$

$$XII \rightarrow X$$

$$XI \rightarrow X$$

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$$XI \rightarrow X$$

$$XII \rightarrow X$$

$$XI \rightarrow X$$

$$XII \rightarrow X$$

$$XI \rightarrow X$$

$$XII$$

ХΙΙ

 $\int_{\gamma}^{x}$ 

wherein Z is chloro, bromo or iodo. Examples of appropriate benzyl halides include, but are not limited to, 3-chloro-benzyl chloride, 3-fluoro-benzyl bromide, 3,4-dichloro-benzyl chloride, 4-fluoro-benzyl chloride, 3-trifluoromethyl-benzyl chloride, 3-bromobenzyl chloride, such as poly- 65 compound of alkyl lithium compound such as n-butyl lithium in tetrahyrofuran (THF). Preferably the base has a pK<sub>0</sub> of greater than 30 and more preferably greater than 30.

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In this case too the carbonium ion is is formed.

The Jorge reference just explains the mechanism with the neat alcohol.

US 5595957 as disclosed in the specifications also uses absolute ethanol, which is same

as neat alcohol.

Changing solvents and modification of reaction conditions is prima-facie obvious to one

of skill in the art to come up with a process which gives a higher yield, or is purer or has

a better coloration.

Crystallization is also a routine process of purification of compounds.

Applicants modifications are so routine that the examiner is having a hard time

articulating what is well known in the art.

Practical Methods of Organic Synthesis by Ludwig Guttereman, clearly teaches

crystallization as a process of purification.

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subjected to a process of purification before they can be further utilised. For this purpose the operations most frequently employed are:

- 1. CRYSTALLISATION.
- 2. SUBLIMATION.
- 3. DISTILLATION.

## CRYSTALLISATION

Methods of Crystallisation. — The crude product obtained directly as the result of a reaction is, in case it is a solid, generally amorphous or not well crystallised. In order to obtain the compound in uniform, well-defined crystals, as well as to separate it from impurities like filter-fibres, inorganic substances, by-products, etc., it is dissolved, usually with the aid of heat, in a proper solvent, filtered from the impurities remaining undissolved, and allowed to cool gradually. The dissolved compound then separates out in a crystallised form, while the dissolved impurities are retained by the mother-liquor. (Crystallisation by Cooling.) Many compounds are so easily soluble in all solvents, even at the



GENERAL PART

ordinary temperature, that they do not separate from their solutions on mere cooling. In this case, in order to obtain crystals, a portion of the solvent must be allowed to evaporate. (Crystallisation by Evaporation.)

Solvents. — As solvents for organic compounds, the following substances are principally used:

CLASS I. Water,
Alcohol,
Ether,
Ligroin (Petroleum Ether),
Glacial Acetic Acid,
Benzene.

The rejection still stands. Applicants have not provided any comparison or unexpected results as to why applicants process is an improved one.

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## Conclusion

Claims 1-15 still stand rejected.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Rita J. Desai whose telephone number is 571-272-0684. The examiner can normally be reached on Monday - Friday, flex time..

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Janet Andres can be reached on 571-272-0867. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Rita J. Desai Primary Examiner Art Unit 1625

R.D. December 7, 2007

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